

BA-1030-01 Page: 1 OVAL BAG SLASH SLIP-ON MUFFLER SET - 05-09 ROYAL STAR TOUR DELUXE & 99-10 VENTURE

We strongly recommend the application of Loctite on the threads of all bolts. If possible, elevate the motorcycle and secure it in place.

Revision: 2.0 - 11/19/2009 Install Time: Approx. 30-45 Minutes

INSTRUCTIONS:

Note: The installation will be much easier if the saddlebags are removed.

- 1. Loosen the bolt on the front clamp securing the muffler to the headpipe. *Important: Do not unbolt the OEM headpipes*.
- 2. Loosen and remove the bolt from the muffler hanger located beneath the saddlebag.
- 3. Pull the muffler off the headpipe. It may be necessary to rotate the muffler and wiggle it a bit to free it.
- 4. Place a new exhaust clamp on the front of your new Oval Slash pipe.
- 5. Slide the new exhaust over the headpipe by rotating it and pushing it forward at the same time.
- 6. Align the hole in the mounting bracket and reinsert the OEM rear mounting bolt with the supplied nut and lock washer. Finger tighten only at this point of the installation.
- 7. After the brackets are in place, securely tighten all exhaust pipe clamps and brackets.
- 8. Reinstall the saddlebag.
- 9. Repeat Step #1 through Step #9 for the other side of the motorcycle.
- 10. For optimum performance we recommend the carburetors air/fuel mixtures be adjusted for the change in exhaust flow and back pressure. For best results, this procedure should be performed by a qualified Yamaha service technician.
- 11. Tighten all bolts/nuts after riding 100 miles, including baffle retaining screws.

Our install guides provide a basic outline on the proper installation of our products. Further tuning and/or fitment may be required. Barons bears no responsibility on installation costs associated with this product.

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