

BA-1074-00 Vulcan 900 Big N' Nasty Pipes

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Revision: 1.1 - 07/16/2012 Install Time: 45 Minutes If you do not understand the installation instructions, we recommend that a qualified technician install this kit.

INCLUDED IN THE KIT:

2) Chrome Flanges	2) Slip-On Mufflers
2) Muffler Clamps (27-58)	2) Head Pipes

INSTRUCTIONS:

This aftermarket exhaust system is designed to replace a stock exhaust system on a motorcycle with its engine, frame, and other components in their stock design configuration and location. Re-mapping of your FI system may be necessary after installation of these exhaust pipes. Allow sufficient time for your motorcycle's engine and exhaust system to cool down prior to removal of your stock exhaust pipes and installation of this exhaust system. It is safe to work on your motorcycle when the engine and exhaust system are cool to the touch

- 1. Remove the stock heat shields and set aside for later use.
- 2. Remove the stock exhaust and save the hardware.
- 3. Slide the flanges over the new head pipes and install the pipes in the heads; hint, the longer pipe is the front cylinder pipe. Re-install the stock acorn flange nuts and loosely snug them. If the exhaust gaskets are worn, replace them so you don't develop an exhaust leak.
- 4. Install a pinch clamp on each muffler and then, slide the mufflers onto the head pipes. Loosely secure the mufflers in place with the stock hardware and some red thread locker. Starting with the flange nuts, tighten all the bolts and clamps working from front to back.
- 5. Re-install the stock heat shields.

It is always a good idea to re-tighten all hardware at each service interval.

Our install guides provide a basic outline on the proper installation of our products. Further tuning and/or fitment may be required. Barons bears no responsibility on installation costs associated with this product.

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