

BA-2372-00/00B xXx BIG AIR KIT 2004-2009 KAWASAKI VULCAN 2000 MODELS

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CAUTION! We Strongly recommend that a qualified technician install this kit if you do not completely understand the instructions prior to the install.

Revision: 1.5 - 07/01/2011 Install Time: 30 Minutes

INSTRUCTIONS:

- 1. Remove seat & fuel tank per factory service manual.
- 2. Remove OEM air cleaner assembly. Remove single Phillips head screw at the top of the filter and remove the filter element.
- 3. Remove two 10mm hex bolts that hold the air box to the engine and 5 Allen head bolts holding the airbox to the throttle body.
- 4. Remove air box being careful to unplug the manifold temp sensor, ASV (Air Switching Valve) hose and crankcase vent from the back of the box.
- 5. Remove ASV hose at the valve. Attach 1/2" x 10" hose (provided) in place of factory hose. Do not cut at this time.
- 6. Using three 1/4"-20x3/4" Black Flat Head Allen Screws, install three standoffs onto front side of backing plate. Loctite® is a good idea at this step. Torque to 8-10 ft. lbs. Note: the allen screws sit into the counter bore in the back of the backing plate.
- 7. Remove Manifold temp sensor and rubber grommet from OEM air box. Install both items into xXx Backplate.
- 8. Install straight and 90 barbs into backplate. 90 barb should point at approx. 1:00 DO NOT OVERTIGHTEN.
- 9. Using five M6x1-12mm Phillips Head Zinc Screws and blue Loctite®, attach backplate to throttle body. Be sure to use the included gasket and torque to 10 ft. lbs.
- 10. Plug harness back into manifold temp sensor. Attach vent to small hose barb.
- 11. Cut the ASV hose to length and attach to 90 barb, making sure it is clear of throttle wheel.
- 12. Place filter over assembly, and using three 1/4-20x3/4" Black Flat Head Allen Screws, attach black cover to spacers.
- 13. With 1/4-20x1/2" polished SS Flat Head Allen, attach mesh and xXx cover to assembly.
- 14. Re-install fuel tank and seat per Factory Service Manual.

Our install guides provide a basic outline on the proper installation of our products. Further tuning and/or fitment may be required. Barons bears no responsibility on installation costs associated with this product.

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