



**BA-2580-00**  
**PAIR Valve Removal Kit**  
**All Suzuki Models (95 up)**

**Page: 1**

**Revision: 1.0 - 02/19/2010**

This product is not DOT/EPA approved and is not for use on public highways. This product is intended only for off-road/closed-course racing use only. This product is intended for installation on Suzuki VL800/VL1500/VZ800 models only. Baron accepts no responsibility for any damage incurred when installing this product on any other motorcycle.

**INCLUDED IN THE KIT:**

(1) - 1/2" rubber cap	(3) - Chrome flat washers
(1) - 1/8" rubber cap	(2) - Black anodized plates
(3) - M6x12 chrome button-head screws	

**INSTRUCTIONS:**

***READ ALL INSTRUCTIONS PRIOR TO INSTALLATION!***

1. Remove the PAIR valve cover from motorcycle for VL1500 and VZ800 it is on right side, VL800 on left side.
2. Remove the three screws that hold back of cover assembly to engine. This will give you room to remove hoses and pipes from engine.
3. Behind this cover is located an air supply hose - disconnect it from the PAIR valve. Dont worry if it pulls loose from air box, it will be plugged later. On VL1500 models this hose goes up into the bottom of air box under the false tank. On VL800 models it goes across into rear of air filter box on right side.
4. The PAIR valve is vacuum operated on most models. The vacuum line needs to be capped off with supplied small rubber cap. Disconnect small vacuum line at T" fitting and cap off with supplied small cap. On C-90 models, the PAIR valve is electrically operated and cannot be unplugged from the wire harness of the motorcycle and should not be removed with the rest of the cover parts (doing so will cause your F.I. light to stay on). You can zip-tie it up under the tank where it will not be seen or utilized.
5. Follow the steel pipes from bottom of PAIR valve to front and rear cylinders. Remove nuts (or screws) from engine and pull pipe loose from head.
6. Now PAIR valve housing will be loose from engine and can be removed.
7. Cover the ports you removed pipes from with supplied black plates and stock nuts/screws. Make sure you clean all of the old gasket material from mating surfaces before installation. It is a good idea to put some sealant on the plates before installing, although they will provide a seal without this.
8. Use the supplied large rubber cap along with the stock clamp from air supply hose to cap off fitting on either the bottom of air box on VL1500 models, or back of air box on VL/VZ800 models. On VL800 models you may need to remove the air filter box.
9. Use supplied chrome button-head screws and washers to fill the holes vacated by removal of PAIR valve cover.

Our install guides provide a basic outline on the proper installation of our products. Further tuning and/or fitment may be required. Barons bears no responsibility on installation costs associated with this product.  
© 2025 Barons Custom Accessories